

A strip casting device (2) has a casting container (14) from which through a casting gap (15) two different masses (12, 13) of a material flowable with the addition of heat are poured out as a strip (3) onto a cooling device (4). The second mass (13) is at the same time ejected by way of injection nozzles (21, 22) into the region of the casting gap (15) into the casting flow of the first mass (12). The injection nozzles are preferably movable in various directions.